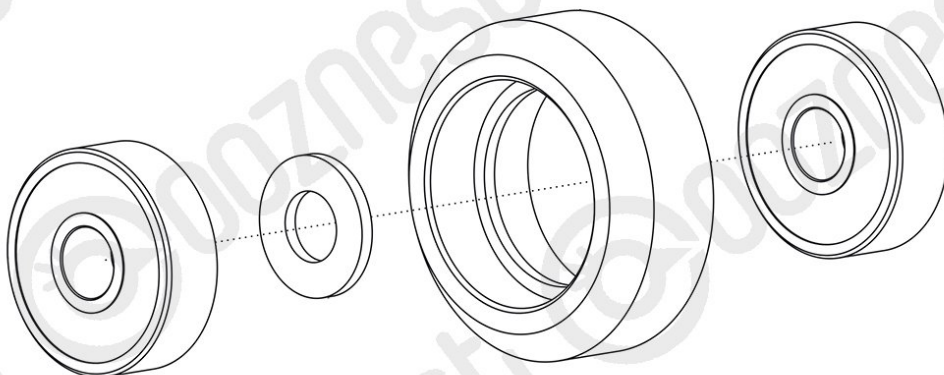
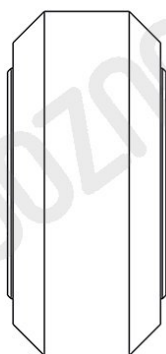


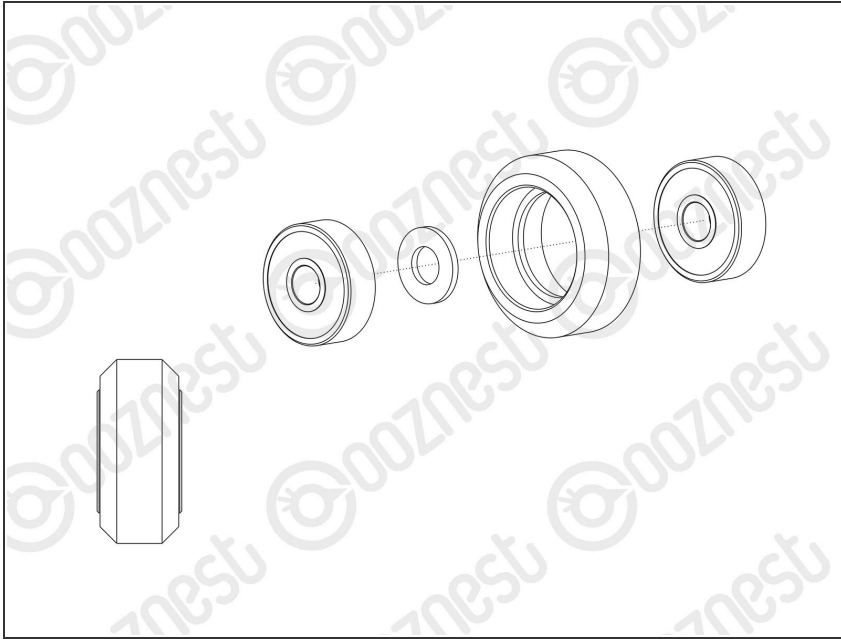


1. Wheel Assembly

Written By: Robert



Step 1 — Wheel Assembly



- With a Precision-Shim in between, insert a Wheel-Bearing into either side of the Solid-Wheel.
 - ① It may require some force to seat both bearings fully.
 - Repeat this for 30 Solid-Wheels in total.
- ⚠ There is one spare Solid-Wheel, do not assemble this one.

Step 2 — Guide Complete



- ① Put all the Solid-Wheels in a box/tub for safekeeping, they will be used throughout the upcoming guides.
- Guide Complete - Proceed to [2. Y-Plate Assembly](#)