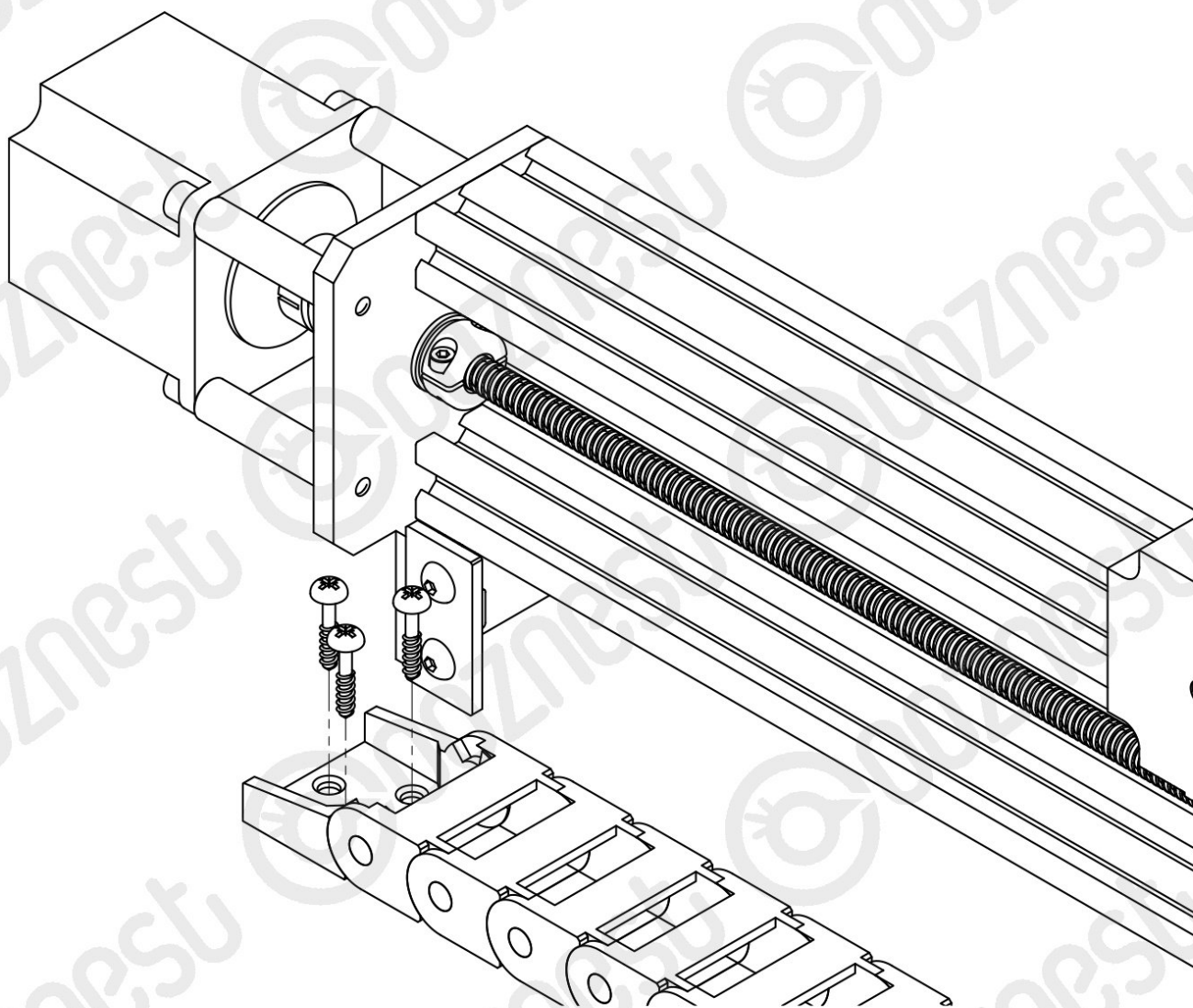


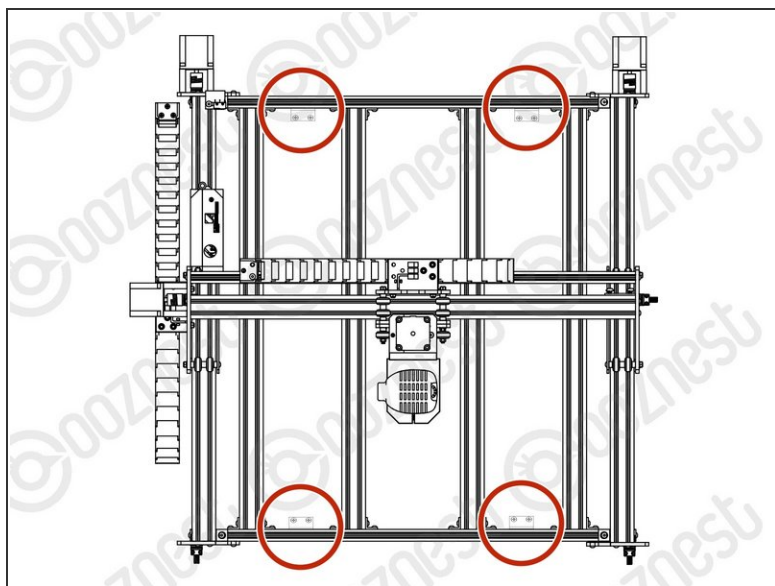
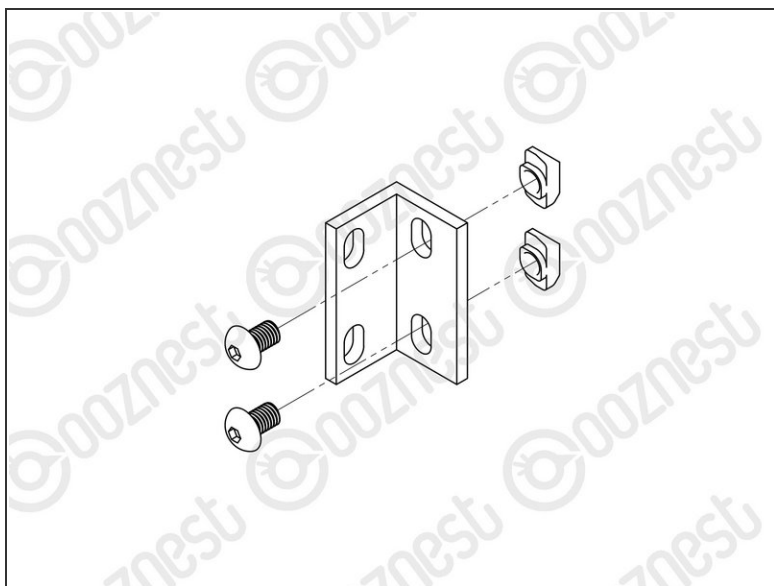


1. Final Assembly

Written By: Ryan Christy



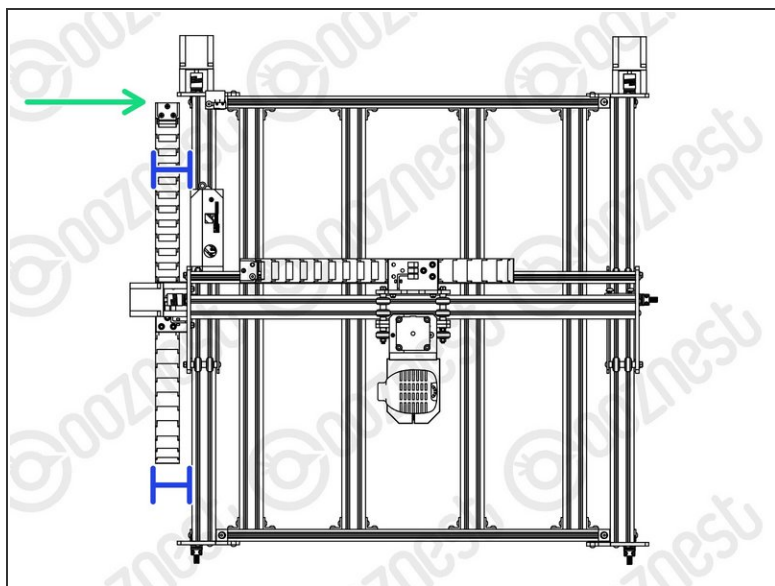
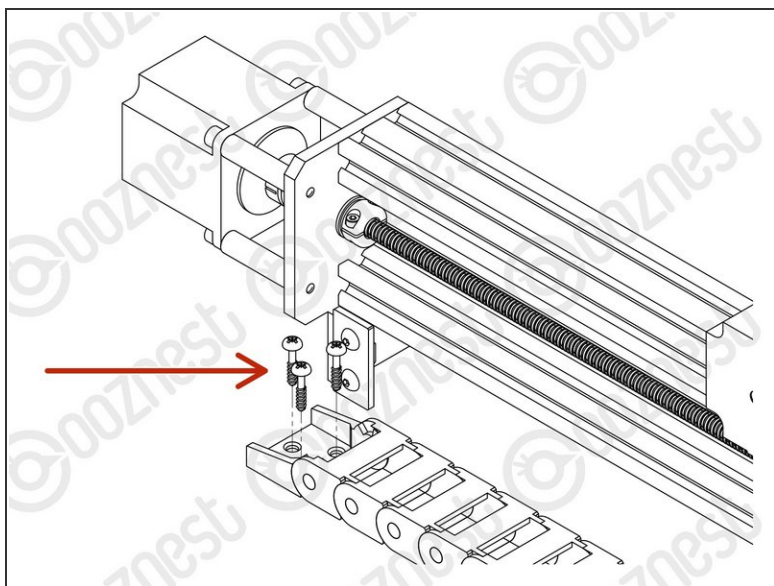
Step 1 — Securing The Machine



⚠ Make sure the machine is on a solid flat surface.

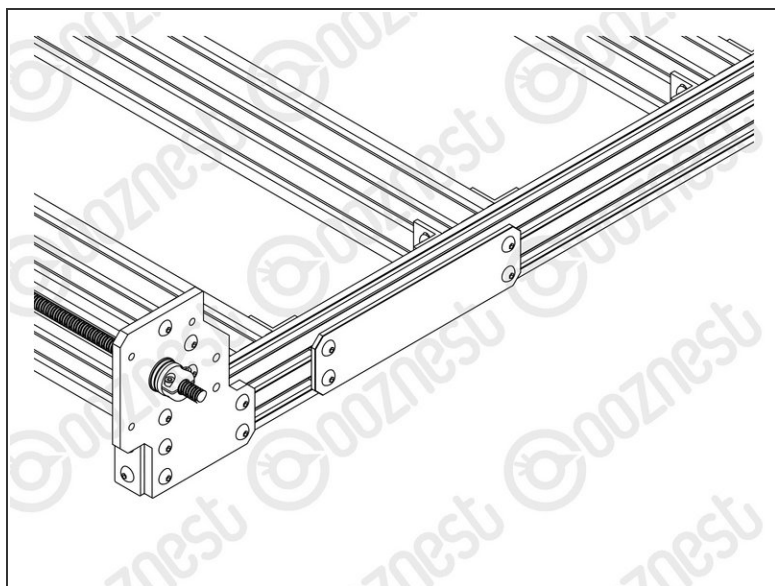
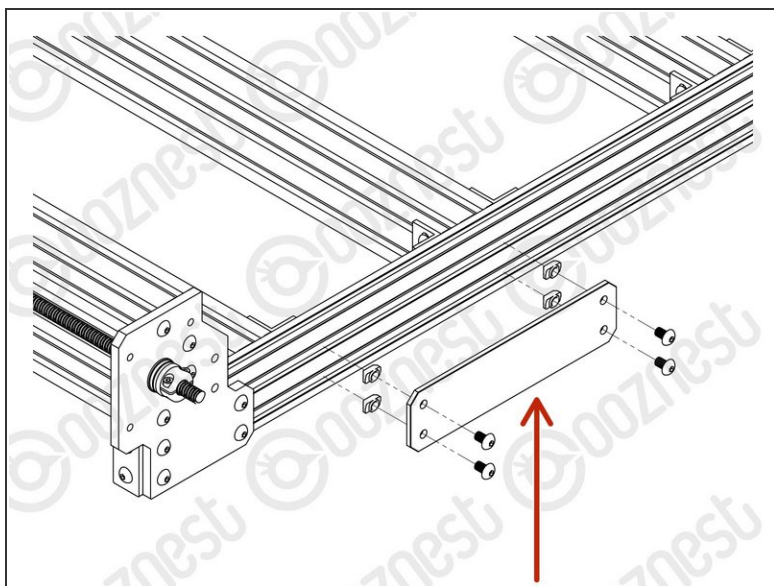
- Prepare 4 x Universal-L-Brackets with a M5-Button-Head-Bolt-8mm through each of the two holes closest to the corner and a M5-Drop-In-Tee-Nut slightly threaded onto it.
- Attach a Universal-L-Bracket to the inside of Extrusion-A at the four positions marked on Image 2.
- ⚠ Make sure the M5-Drop-In-Tee-Nuts are engaged with the slots on Extrusion-A.**
- The Universal-L-Brackets can now be secured to your table using 8 x Button-Head-Screws-20mm.

Step 2 — Securing Drag-Chain-Y



- Attached the Fixed End end of Drag-Chain-Y to your table using 3 x Button-Head-Screws-20mm
- It should be inline with the back of the machine.
- Drag-Chain-Y should run perfectly parallel to the Y-Axis of the machine.

Step 3 — ID Plate



- Attach the ID-Plate to the front Extrusion-A on the left side using 4 x M5-Button-Head-Bolt-8mm and 4 x M5-Drop-In-Tee-Nuts.

Step 4 — Guide Complete



 Adding the ID-Plate was satisfying.

- Guide Complete - Proceed to [2. Testing Your WorkBee](#)

Thanks for following the guide. Any issues, please contact us!