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## 1. Final Assembly

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## Step 1 - Securing The Machine



Make sure the machine is on a solid flat surface.

- Prepare $4 \times$ Universal-L-Brackets with a M5-Button-Head-Bolt-8mm through each of the two holes closest to the corner and a M5-Drop-In-Tee-Nut slightly threaded onto it.
- Attach a Universal-L-Bracket to the inside of Extrusion-A at the four positions marked on Image 2.

Make sure the M5-Drop-In-Tee-Nuts are engaged with the slots on Extrusion-A.

- The Universal-L-Brackets can now be secured to your table using $8 \times$ Button-Head-Screws20 mm .


## Step 2 - Securing Drag-Chain-Y



- Attached the Fixed End end of Drag-Chain-Y to your table using $3 \times$ Button-Head-Screws-20mm
- It should be inline with the back of the machine.
- Drag-Chain- $Y$ should run perfectly parallel to the $Y$-Axis of the machine.


## Step 3 - ID Plate



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## Step 4 - Guide Complete


(i) Adding the ID-Plate was satisfying.

- Guide Complete - Proceed to 2. Testing Your WorkBee

Thanks for following the guide. Any issues, please contact us!

